

6746



Dart Aerospace Ltd.
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RB T101880-3
Job Sheet 178591



Part No: RB T101880-3

Job Qty: 6 ea

Part Name: Ring



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/4/18

Job Tracking No:

Due Date: 8/13/18

Created By: Logan David

Type: SOLD

Description:

Note: DWG T101880 Rev. A IPP Rev. A 18.06.01 new issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard Setup Run hrs Hrs	Workcenter/Supplier	Lead Time	Sign-off
90	Start up Operation	6 Ea	8/13/18	8/13/18	0.00 0.00	Start Up Machining-2		
110	Mori Seiki	6 pcs	8/13/18	8/13/18	0.00 3.00	MORI SL2500Y		
120	QC	6 pcs	8/13/18	8/13/18	0.00 0.00	QC2 Machining-4		
130	QC	6 pcs	8/13/18	8/13/18	0.00 0.00	QC8 Machining-4		
140	Packaging	6 pcs	8/13/18	8/13/18	0.00 0.00	Packaging3-1		
150	QC21-SA	6 Ea	8/13/18	8/13/18	0.00 0.00	QC21		

Part Op 110 - 1-Machine as per folio FC 293 FOLIO REV: AA DWG REV: A 2-Deburr
Descriptions: 130 - Engrave T/N and/or P/N number using MARKTRONIC engraver as per DWG. ***Note***surface finish will be done at final assembly.

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MT-4140QT-R3.500	AISI 4140 Quenched & Tempered Steel Round Bar 3.500" Dia.	.9000 ft (.15 ea)	90-Start up Operation	5040570

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	MT-4140QT-R3.500	1	12	0

Part Specifications

Specifications could not be found.



Dart Aerospace Ltd.
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Plex 7/26/18 11:01 AM dart.logan.david

Container No: S106602



Part: RB T101880-3

Job No: 178591

Serial No/Batch: S106602

Revision: A

Inspector:

Exp Date:

Instructions:

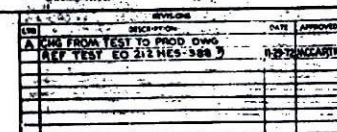
Date: 08/29/18

DART AEROSPACE LTD		Work Order:	
Description: TOOL WEAR SLEEVE		Part Number:	RBT 101880-3
Inspection Dwg: RBT 101880-3	Rev: A	Page 1 of 1	

INSPECTION SHEET

Measured by: <u>PMJ</u>	Checked by: <u>LR</u>	QC Inspector:
Date: <u>18-08-29</u>	Date: <u>18-09-09</u>	Date:

Rev	Date	Change	Revised by	Approved
A	14.07.31	New Issue	KJ	



NOTES:

- NOTES:
1. BREAK SHARP EDGES, DIS R CR DIS $\times 45^\circ$ CHAMFER.
 2. ALL DIAMETERS HAVING A COMMON AXIS TO BE CONCENTRIC WITHIN $D10 \pm 0.1$ R. UNLESS OTHERWISE SPECIFIED.
 3. MARK PER EPS 4050.

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